

Observe These Safety Rules for a Safe and Profitable Harvest Season

- ➔ Be sure you re-read the Operator's Manual and instructions to review all safety hints.
- ➔ Be sure you read and understand the safety messages on all decals on your combine.
- ➔ Never start or move the combine until you are sure everyone is out of the way.
- ➔ Always put the shift lever in neutral before starting the engine.
- ➔ Do not allow riders (except during training).
- ➔ Turn off the engine and remove the key before cleaning, adjusting, or lubricating.
- ➔ Always stop your combine engine when refueling. Do not smoke while refueling the fuel tank.
- ➔ Solidly block or use safety stands on the header before working beneath it.
- ➔ Keep ladders, steps, and platforms free of trash.
- ➔ Always keep all guards and shields in place.
- ➔ Drive at moderate speeds in the field and on the road. Keep combine in gear when going down hill.
- ➔ Keep engine drives and all moving parts free of chaff to prevent fire. Equip your combine with at least two fire extinguishers - one near the cab and another where it can be reached from the ground. It's a good idea to have at least one water-charged extinguisher on your combine.
- ➔ Watch for fuel or hydraulic leaks. Correct any fuel or hydraulic leak immediately. Clean the machine thoroughly after any hydraulic fluid or fuel leaks or spills. Residual hydraulic fluid or fuel mixed with trash creates a very combustible mixture. This can make accidental machine fire much harder to control.
- ➔ Use extreme caution when removing the radiator cap to avoid pressurized steam.
- ➔ Be sure everyone is clear of the area before unloading grain - flowing grain can trap someone in 10 seconds or less.
- ➔ Dress appropriately when performing service work.
- ➔ Set park brake, shut off engine, and remove the key before leaving the combine.
- ➔ When transporting on the highway, double check bridge and overhead power line clearances.
- ➔ Take a break now and then. Fatigue leads to accidents.
- ➔ Always engage feeder cylinder safety stand before working under feeder or header.
- ➔ Be alert. If you're constantly alert, you'll be in a better position to handle emergencies.

Uptime. All the time.®

**Think safe...
Work safe...
Be safe.**



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