

Observe These Safety Rules for Safe and Profitable Operation of Equipment

- ▶ Be sure you re-read the Operator's Manual and instructions to review all safety hints.
- ▶ Do not open hopper lid when the hopper is pressurized. Bodily injury may result.
- ▶ Never start or move the machine until you are sure everyone is out of the way.
- ▶ Do not remove hopper bars from the hopper.
- ▶ Do not allow riders (except during training).
- ▶ Turn off the engine and remove the key before cleaning, adjusting, or lubricating.
- ▶ Always stop your engine when refueling. Do not smoke while refueling the fuel tank.
- ▶ Solidly block or use safety stands before working beneath a hoisted vehicle.
- ▶ Keep ladders, steps, and platforms free of trash.
- ▶ Always keep all guards and shields in place.
- ▶ Drive at moderate speeds in the field and on the road. Keep machine in gear when going down hill.
- ▶ Keep engine drives and all moving parts free of chaff to prevent fire. Equip your machine with at least two fire extinguishers - one near the cab and another where it can be reached from the ground. It's a good idea to have at least one water-charged extinguisher on your machine.
- ▶ Watch for fuel or hydraulic leaks. Correct any fuel or hydraulic leak immediately. Clean the machine thoroughly after any hydraulic fluid or fuel leaks or spills. Residual hydraulic fluid or fuel mixed with trash creates a very combustible mixture. This can make accidental machine fire much harder to control.
- ▶ Use extreme caution when removing the radiator cap to avoid pressurized steam.
- ▶ Make sure the trailed vehicle that is not equipped with brakes NEVER EXCEEDS the weight of the machine that is towing the vehicle.
- ▶ Use safety shoes, hard hat, safety glasses, and good fitting clothing.
- ▶ Shift to neutral, set park brake, shut off engine, and remove the key before leaving the machine.
- ▶ When transporting on the highway, double check bridge and overhead power line clearances.
- ▶ Take a break now and then. Fatigue leads to accidents.
- ▶ Never refuel the machine when the engine is hot or running. Never smoke while refueling.
- ▶ Be alert. If you're constantly alert, you'll be in a better position to handle emergencies. Provide a First Aid Kit.

Uptime. All the time.®

**Think safe...
Work safe...
Be safe.**



CASE III